

## ABSTRACT

The present invention provides a process for the preparation of a bicyclic aminoalcohol which comprises reacting a starting compound, 5 nopolone (I), with  $XCH_2COOR^1$  wherein X is halogen, and  $R^1$  is alkyl, in the presence of an additive and a base to produce a compound (II), converting it to oxime derivative (III), and reducing it with an aluminum hydride.

